




-  Loctite 271 (Obtain Locally)
-  Anti-Corrosion Grease (92-78376A6)
-  Power Trim and Steering Fluid (92-90100A12)

**Note: Apply Power Trim and Steering Fluid to All O-rings and Seals.**

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Parts List

Ref	Class	Part	Description	Qty	Comment	Footnote
-		826729A	2 TRIM AND TILT ASSEMBLY	1		
1		811604F	MANIFOLD ASSEMBLY	1		
2	22	56800	PLUG, Pipe (.0625-27)	9		
3		823552F	CYLINDER ASSEMBLY	1		
4		823553	PISTON ROD KIT	1		
5		811606	GUIDE KIT	1		
6		811607A	REPAIR KIT	1		
7		811610A	1 CHECK VALVE KIT	1		
8		99638A	1 GUIDE ASSEMBLY	2		
9		43397A	6 PISTON AND ROD ASSEMBLY	1	(Port)	
9		43398A	3 PISTON AND ROD ASSEMBLY	1	(Starboard)	
10	35	12184A	1 TRIM FILTER ASSEMBLY	1		
11		813442A	2 MANUAL RELEASE ASSEMBLY	1		
12	53	812844	1 E RING	1		
13		811612A	2 O-RING KIT	1		
14		811617F	1 PUMP	1		
15	19	811613	1 PLUG ASSEMBLY	1		
16	10	40003 27	4 SCREW, (M6 x 14)	4		
17	12	43450	4 WASHER	4		
18		811611	1 COVER	1		
19		828710	1 DRIVE JOINT	1		
20		828708	1 MOTOR ASSEMBLY	1	(Breakdown On Power Trim Motor)	
21	10	828709	2 SCREW	2	(Long)	
21	10	811616	2 SCREW	2	(Short)	
22		811614	1 SHAFT ASSEMBLY	1		
23	22	56800	2 PLUG, Pipe (.0625-27)	2		
24	17	44431	1 PIN, Groove	1		
25	17	821539	1 PIN, Trilobe	1		
26		99625	1 SHAFT	1		
27		818298A	1 ANODE KIT	1		
28	10	40003 30	2 SCREW, (M6 x 25)	2		
29	12	29245	2 WASHER, (.281 x .500 x .060)	2		
30	10	40003 77	6 SCREW, (M10 x 30)	6		
31	12	40023 19	6 WASHER	6		
32	54	22875	2 CLIP	2		
33	10	812832	1 SCREW, (#10-16 x .600)	2		
34		69205	2 C WASHER	2		
35		99630	1 STRIKER PLATE	2		
36	13	58643	2 LOCKWASHER, (.375)	2		
37	11	46335	2 NUT, (.375-24)	2		